

# TEST REPORT

Test Report # 19H-005489 Date of Report Issue: September 25, 2019  
 Date of Sample Received: July 18, 2019 Pages: Page 1 of 21

**CLIENT INFORMATION:**

Company: Hit Promotional Products  
 Recipient: Nathan Cotter  
 Recipient Email: ncotter@hitpromo.net



**SAMPLE INFORMATION:**

Description: 28oz Single Wall SS Bottle / 8oz DOUBLE WALL STAINLESS STEEL BOTTLE / 40 Oz. Invigorate Stainless Steel Bottle  
 Assortment: 6 colors / 3 colors / 6 colors Purchase Order Number: 321423/ 321454 / 321565  
 SKU No.: 5536 / 5539 / 5711 Agent: Growth-Sonic  
 Factory No.: 127610 Country of Origin: China  
 Country of Distribution: United States Labeled Age Grade: -  
 Quantity Submitted: Refer to Page 2 Recommended Age Grade: -  
 Testing Period: 07/18/2019 – 08/05/2019 Tested Age Grade: -  
 08/08/2019 – 09/05/2019  
 09/20/2019 – 09/25/2019

**OVERALL RESULT:**

**PASS with information**

Refer to page 3 for test result summary and appropriate notes.  
 QIMA Testing (HK) Limited



Loska Yeung Lok Ka  
 Assistant Manager, Chemical Laboratory

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YOUR EYES IN THE SUPPLY CHAIN

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**QUANTITY SUBMITTED DETAILED:**

Style description	Qty.
8oz DOUBLE WALL STAINLESS STEEL BOTTLE - Black	5 pcs
8oz DOUBLE WALL STAINLESS STEEL BOTTLE - White	5 pcs
8oz DOUBLE WALL STAINLESS STEEL BOTTLE - Silver	15 pcs
40 Oz. Invigorate Stainless Steel Bottle - Red	5 pcs
40 Oz. Invigorate Stainless Steel Bottle - Green	5 pcs
40 Oz. Invigorate Stainless Steel Bottle - Navy	5 pcs
40 Oz. Invigorate Stainless Steel Bottle - Black	5 pcs
40 Oz. Invigorate Stainless Steel Bottle - White	5 pcs
40 Oz. Invigorate Stainless Steel Bottle - Silver	5 pcs
28oz Single Wall SS Bottle - Red	5 pcs
28oz Single Wall SS Bottle - Lime	5 pcs
28oz Single Wall SS Bottle - Emerald	5 pcs
28oz Single Wall SS Bottle - Navy	5 pcs
28oz Single Wall SS Bottle - Black	5 pcs
28oz Single Wall SS Bottle - White	5 pcs
Parts	1 lot

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**TEST RESULTS SUMMARY:**

At the request of the client, the following tests were conducted:

CONCLUSION	TEST(S) CONDUCTED
PASS	CPSIA Section 101 & 16 CFR 1303, Total Lead in Paints and Surface Coatings
PASS	California Proposition 65, Total Lead in Paints and Surface Coatings
PASS	CPSIA Section 101, Total Lead in Substrate Materials
PASS	California Proposition 65, Total Lead in Substrate Materials
INFORMATION ONLY	FDA GRAS Specifications, Total Chromium in Stainless Steel Food Containers <sup>#</sup>
PASS	Client's Requirement, Bisphenol A and Bisphenol S <sup>#</sup>
PASS	FDA 21 CFR 177.1210, Closures with Sealing Gaskets <sup>#</sup>
PASS	FDA 21 CFR 177.1520, Polypropylene Homopolymers
PASS	Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content
PASS	ASTM B117-16 Resistance to Corrosion <sup>#</sup>

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**DETAILED RESULTS:****CPSIA Section 101 & 16 CFR 1303, Total Lead in Paints and Surface Coatings**

Test Method: CPSC-CH-E-1003-09.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1+2	9+10+11	12+13	19+20+21	22+23+24	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	ND	ND	<b>90</b>
<b>Conclusion</b>	PASS	PASS	PASS	PASS	PASS	

*Note:*

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

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**DETAILED RESULTS:****California Proposition 65, Total Lead in Paints and Surface Coatings**

Test Method: CPSC-CH-E-1003-09.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1+2	9+10+11	12+13	19+20+21	22+23+24	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	ND	ND	90
<b>Conclusion</b>	PASS	PASS	PASS	PASS	PASS	

**Note:**

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

**Remark:**

The specification is quoted from client's requirement.

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**DETAILED RESULTS:****CPSIA Section 101, Total Lead in Substrate Materials**

Test Method: CPSC-CH-E1001-08.3 (Metal), CPSC-CH-E1002-08.3 (Non-Metal)  
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	4	5	6	15	16	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	ND	ND	<b>100</b>
<b>Conclusion</b>	PASS	PASS	PASS	PASS	PASS	

Specimen No.	18	26	27	---	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	---	---	<b>100</b>
<b>Conclusion</b>	PASS	PASS	PASS	---	---	

**Note:**

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

**DETAILED RESULTS:****California Proposition 65, Total Lead in Substrate Materials**

Test Method: CPSC-CH-E1001-08.3 (Metal), CPSC-CH-E1002-08.3 (Non-Metal)  
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	4	5	6	15	16	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	ND	ND	<b>100</b>
<b>Conclusion</b>	PASS	PASS	PASS	PASS	PASS	

Specimen No.	18	26	27	----	---	Total Limit (ppm)
Test Item	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	Result (ppm)	
Total Lead (Pb)	ND	ND	ND	---	---	<b>100</b>
<b>Conclusion</b>	PASS	PASS	PASS	---	---	

**Note:**

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 20 ppm)

Composite results are based on specimen of least mass resulting in highest potential concentration.

**Remark:**

The specification is quoted from client's requirement.

**DETAILED RESULTS:****FDA GRAS Specifications, Total Chromium in Stainless Steel Food Containers**

Test Method: In-House Method<sup>#</sup>  
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	6	7	---	---	---
Test Item	Result (% m/m)	Result (% m/m)	Result (% m/m)	Result (% m/m)	Result (% m/m)
Total Chromium (Cr)	17.1	12.5	---	---	---
<b>Conclusion</b>	Information Only	Information Only	---	---	---

**Note:**

% m/m = Percent by mass  
 GT = Greater than

**Remark:**

The limit is quoted from ANSI/NSF 51-1997 Section 7.1.2.





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**DETAILED RESULTS:****Client's Requirement, Bisphenol A and Bisphenol S**

Test Method: In-House Method<sup>#</sup>  
 Analytical Method: Liquid Chromatography with Mass Spectrometry or  
 Liquid Chromatography with Mass Spectrometry Mass Spectrometry

Specimen No.		14	16	---	---	Limit (ppb)
Test Item	CAS No.	Result (ppb)	Result (ppb)	Result (ppb)	Result (ppb)	
Bisphenol A (BPA)	80-05-7	ND	ND	---	---	ND
Bisphenol S (BPS)	80-09-1	ND	ND	---	---	ND
<b>Conclusion</b>		PASS	PASS	---	---	

*Note:*

ppb (Parts per billion) = µg/kg (Micrograms per kilogram)

NA = Not applicable

LT = Less than

ND = Not detected (Reporting limit: BPA = 1000 ppb; BPS = 200 ppb)

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**DETAILED RESULTS:****FDA 21 CFR 177.1210, Closures with Sealing Gaskets**Test Method: FDA 21 CFR 177.1210<sup>#</sup>

Specimen No.			3	17	RL (ppm)	Limit (ppm)
Test Item	Test Condition		Result (ppm)	Result (ppm)		
	Temp.	Duration				
Distilled water extractive	Fill boiling	Until Cool to 100°F	10	23	10	50
<b>Conclusion</b>			PASS	PASS		

Specimen No.			25	---	RL (ppm)	Limit (ppm)
Test Item	Test Condition		Result (ppm)	Result (ppm)		
	Temp.	Duration				
Distilled water extractive	Fill boiling	Until Cool to 100°F	24	---	10	50
<b>Conclusion</b>			PASS	---		

**Note:**

Temp. = Temperature

°F = Degree Fahrenheit

ppm (Parts per million) = mg/kg (Milligrams per kilogram foodstuff)

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

**Remark:**

The specification is quoted from 21 CFR 177.1210 Table 2 Section 2.

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**DETAILED RESULTS:****FDA 21 CFR 177.1520, Polypropylene Homopolymers**

Test Method: FDA 21 CFR 177.1520

Specimen No.			14	---		
Test Item	Temp.	Duration	Result	Result	RL	Limit
Density (g/cc)	NA	NA	0.896	---	NA	0.880 – 0.913
Melting point (°C)	NA	NA	175.6	---	NA	150 – 180
n-Hexane extractive (%)	Reflux	2 hours	1.0	---	0.1	6.4
Xylene extractive (%)	120°C	2 hours or until total dissolved	ND	---	0.5	9.8
<b>Conclusion</b>			PASS	---		

**Note:**

Temp. = Temperature

°C = Degree Celsius

g/cc = Grams per cubic centimeter

% w/w = Percent by weight

NA = Not applicable

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

**Remark:**

The specification is quoted from 21 CFR 177.1520 (c) 1.1.

**DETAILED RESULTS:****Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content**

Test Method: ASTM F963-17 Clause 8.3.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1+2	5	6	9+10+11	12+13	Limit (mg/kg)
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Total Lead (Pb)	ND	ND	ND	ND	ND	<b>90</b>
<b>Conclusion</b>	PASS	PASS	PASS	PASS	PASS	

Specimen No.	15	16	19+20+21	22+23+24	---	Limit (mg/kg)
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Total Lead (Pb)	ND	ND	ND	ND	---	<b>90</b>
<b>Conclusion</b>	PASS	PASS	PASS	PASS	---	

*Note:*

mg/kg (Milligrams per kilogram) = ppm (Parts per million) = 0.0001 % m/m (Percent by mass)

LT = Less than

ND = Not detected (Reporting Limit = 20 mg/kg)

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**DETAILED RESULTS:****ASTM B117-16 Resistance to Corrosion**

Test Method: ASTM B117-16#  
 Analytical Method: Salt Spray (Fog) Apparatus  
 Evaluation: In-house rating

Specimen no.:	7	Rating	Conclusion
Condition	Observation		
1% Sodium chloride solution for 24 hours	Rusting was not found on test sample.	6	PASS

## Notes:

NR = Not required; NA = Not applicable

Rating (quantity of defect):  
 Rating 6 = Completely free of corrosion  
 Rating 5 = Very minor, i.e., little or barely corrosion  
 Rating 4 = Minor, i.e., little but significant corrosion  
 Rating 3 = Moderate, i.e., scattered corrosion  
 Rating 2 = Extensive, i.e., considerable corrosion  
 Rating 1 = Severe, i.e., dense corrosion

Requirement: Rating 6 = PASS; Rating 5 or below = FAIL (See Failure photo)

**SPECIMEN DESCRIPTION:**

Specimen No.	Specimen Description	Location
1	Black coating	On outer lid/ outer wall (8oz DOUBLE WALL STAINLESS STEEL BOTTLE – Black style)
2	White coating	On outer lid/ outer wall (8oz DOUBLE WALL STAINLESS STEEL BOTTLE – White style)
3	Translucent soft plastic (silicone)	Gasket (all 8oz DOUBLE WALL STAINLESS STEEL BOTTLE styles)
4	White plastic	Inner lid (all 8oz DOUBLE WALL STAINLESS STEEL BOTTLE styles)
5	Silvery metal	Outer wall (all 8oz DOUBLE WALL STAINLESS STEEL BOTTLE/ all 40 Oz. Invigorate Stainless Steel Bottle styles); outer lid (all styles); inner lid (all 8oz DOUBLE WALL STAINLESS STEEL BOTTLE styles); cap of lid (all 40 Oz. Invigorate Stainless Steel Bottle styles)
6	Dull silvery metal (304SS)	Inner wall (all 8oz DOUBLE WALL STAINLESS STEEL BOTTLE/ all 40 Oz. Invigorate Stainless Steel Bottle styles); body (all 28oz Single Wall SS Bottle styles)
7	Silvery metal (201SS)	Inner lid (all 8oz DOUBLE WALL STAINLESS STEEL BOTTLE styles)
9	Red coating	On outer wall (40 Oz. Invigorate Stainless Steel Bottle – Red style)
10	Green coating	On outer wall (green style)
11	Navy coating	On outer wall (40 Oz. Invigorate Stainless Steel Bottle – Navy style)
12	Dull black coating	On outer wall (40 Oz. Invigorate Stainless Steel Bottle – Black style)
13	Dull white coating	On outer wall (40 Oz. Invigorate Stainless Steel Bottle – White style)
14	Black plastic (PP-homo)	Inner lid (all 40 Oz. Invigorate Stainless Steel Bottle/ all 28oz Single Wall SS Bottle styles)
15	Black plastic	Inner lid (all 40 Oz. Invigorate Stainless Steel Bottle/ all 28oz Single Wall SS Bottle styles); handle (all 40 Oz. Invigorate Stainless Steel Bottle styles)
16	Translucent soft plastic (Silicone)	Gasket (all styles)
17	Translucent soft plastic (Silicone)	Gasket (all 40 Oz. Invigorate Stainless Steel Bottle styles)
18	Black foam with adhesive	Pad of bottom (40 Oz. Invigorate Stainless Steel Bottle – Silver style)
19	Dull red coating	On outer body (28oz Single Wall SS Bottle – Red style)

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**SPECIMEN DESCRIPTION:**

Specimen No.	Specimen Description	Location
20	Dull green coating	On outer body (lime style)
21	Bright green coating	On outer body (emerald style)
22	Dull navy coating	On outer body (28oz Single Wall SS Bottle – Navy style)
23	Bright black coating	On outer body (28oz Single Wall SS Bottle – Black style)
24	Bright white coating	On outer body (28oz Single Wall SS Bottle – White style)
25	Translucent soft plastic (Silicone)	Gasket (all 28oz Single Wall SS Bottle styles)
26	Dull silvery metal	Handle (28oz Single Wall SS Bottle style)
27	Dull black foam with adhesive	Pad of bottom (all 8oz DOUBLE WALL STAINLESS STEEL BOTTLE/ all 40 Oz. Invigorate Stainless Steel Bottle except silvery style styles)

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**SAMPLE PHOTO:**



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**SAMPLE PHOTO:**



-End Report-

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